



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2579

Job Sheet 172329



Part No: D2579
Part Name: Crossbolt Spacer

Job Qty: 60 ea



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/15/18

Job Tracking No:

Created By: Michelle Gagnon-Donovan

Due Date: 2/26/18

Description:

Type: Stock

Note: DWG REV E IPP E 02.06.17 Now turned on Cobra NG IPP F 07.07.06 rev E dwg EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	60 Ea	2/26/18	2/26/18	0.00	0.00	Start Up Machining	11	JB-18-03-5
100	Hardinge	60 pcs	2/26/18	2/26/18	0.00	0.00	Hardinge	11	JB-18-03-5
110	QC	60 pcs	2/26/18	2/26/18	0.00	0.00	QC2	11	JB-18-03-5
120	QC	60 pcs	2/26/18	2/26/18	0.00	0.00	QC8		M.P. 18/03/17
125	Skidtubes	60 pcs	2/26/18	2/26/18	0.00	0.00	Skidtubes		BE
130	Packaging	60 pcs	2/26/18	2/26/18	0.00	0.00	Packaging3		BE
140	QC21-SA	60 Ea	2/26/18	2/26/18	0.00	0.00	QC21		

Part Op 100 - Machine as per Folio FA245

Descriptions: 125 - 1- clean crossbolt spacer with ultra brigh aluminum cleaner before storing.

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Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6T0.500W.058	6061-T6 Round Tube .500 X.058W	21.4980 ft (.3583 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6T0.500W.058	21	30	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Crossbolt Spacer	4.070inches ± 0.030	4.100 4.040		
2	Crossbolt Spacer	0.058inches ± 0.010	0.068 0.048		

Plex 2/15/18 11:24 AM Dart.Gagnon.Michelle



Container No: S051552



Part: D2579

Job No: 172329

Serial No/Batch: S051552

Revision:

Inspector:

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Date: 03/15/18

